

Reverse Engineering From Artifacts to Concepts

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Reverse Engineering

Engineering converts a *concept into an artifact*From an idea to a physical object



Reverse engineering converts an artifact into a concept

Reverse process from evidence about physical object back to idea

Develop tools to (semi-)automate this process for *geometric models*, software, ...

Science?

Science's goal is to *explain the physical world* and *provide models* of the underlying principles

- Link theories and experiments via verifiable hypotheses
- See philosophy of science...
- Never only a one-way path from experiment to theory
- Reverse engineering: from experiments to theory
 - But mainly about artifacts (things made by humans)
 - Different direction to standard engineering may provide new insights into engineering

Why Reverse Engineer?

- Because we can: *power and control*
 - Believe that the black box is a miracle or
 - Figure out how it works
- Learning
 - How is a particular feature implemented?
 - Understand ideas of others, then apply them yourself

Recovering lost information

- Often original concepts are not available anymore
- Learn something about humans?
- Is reverse engineering always possible? What can be done?

Reverse Engineering Shapes

- Extract sufficient shape information from physical object for particular purpose (recover shape)
- For *reproduction* applications:
 - Exact information about shape of physical object is sufficient for one-to-one copy
- For *quality control* applications:
 - Exact shape information has to be compared with an original model
- For *redesign* applications:
 - Reconstructed model should exhibit exactly the same intended geometric concepts as the original model



Data Capture







Data Capture

- Obtain multiple views from a 3D laser scanner
- Register views to a single 3D point set



Data CaptureTriangulation

Create a triangular mesh for the point set



Data Capture Triangulation Segmentation & Surface Fitting Split the point set into subsets representing natural surfaces Find the surface type and fit a surface of this type for each subset

Data Capture Triangulation Segmentation & Surface Fitting CAD Model Creation Create an initial CAD model by stitching surfaces Only "surface model", no design intent

Design Intent

- Design intent is a *detailed representation of the concept* Explicit representation of design intent required for high-
- level CAD applications
 - Description of intended properties of the object's shape (geometric regularities)
 - Different abstraction levels (e.g. "a cube", "6 parallel/orthogonal planes", " $n_1^t x - d_1 = 0, n_2^t x - d_2 = 0, ...$ ")
 - Represent *functional properties* (a plug, a hammer, a petrol engine, ...)

Design Intent in CAD Applications

- High-level representation of design intent in CAD applications
 - Allow modifications and adjustments without destroying important properties unintentionally
 - Improve robustness of modelling operations
 - Enable data exchange between different applications without creating broken models or loosing important properties (Healing)
 - Shape search to retrieve suitable CAD model from database or find similar models
 Analyse the model's properties

Approaches towards Design Intent

- Standard CAD model data structures do not explicitly represent design intent
 - Constructive Solid Geometry (CSG): union, intersection, etc. of primitive shapes
 - Boundary representation:

faces, edges and vertices with geometry and topology (boundary relations)

- Extensions of data structures for design intent:
 - Feature-based modelling
 - History-based modelling
 - Constraint-based modelling

Feature-based Modelling

Describe model by machining, design, ... features

- (holes, slots, pockets, ...)
- Common method for creating models
- Hard to detect features (many alternative interpretations possible)
- Features add semantics to CSG-type data structures



History-based Modelling

- Idea: store the complete *history* of the model building operations
 - Edit object by changing the history and "replaying" it (or relevant part of it)
 - Edit operations are simpler and more robust
- But complete history often contains irrelevant information
- Infinitely many histories!
- Operations used to make object may contain hints for design intent

Constraint-based Modelling

Specify desired relations between geometric objects by *geometric constraints* (equations)

One huge polynomial equation system describes the whole object

Design intent specified exactly, but

Hard to find a solution

- Under- and over-constrained cases are hard to determine by the user
- Constraints only describe low-level relations



Forward and Reverse Problem

- Need an appropriate representation of high-level design intent
- Forward problem:
 - Record design intent during model creation
 - *Reverse* problem:
 - Determine the design intent of a given model

Beautification

Problem: Reverse engineered models suffer from inaccuracies caused by

- sensing errors (data capture)
- approximation and numerical errors (reconstruction)
- possible wear of the object
- manufacturing method used to make the object
- Goal: Reconstruct an ideal model of a physical object with intended geometric regularities
 - Design intent has to be considered at some stage

Beautification aims to improve the reconstructed model in a post-processing step



Local Topological Beautification

Detect top. defects (gaps, pinched faces, small faces, sliver faces, short edges,...) Repair defects by replacing faces with edges, edges with vertices, extending faces, ...

Local Topological Beautification





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Detect approximate geometric regularities

- Approximatesymmetricarrangementoffaces,vertices, directions, etc.
- Large number of potential regularities
- Regularities may or may not be intended
- *Exact conditions* for approximate regularities are used rather than arbitrary tolerances



- Detected regularities are unlikely to be mutually consistent
- Have to *select* regularities consistent with respect to
 - design intent
 - simultaneous realisability (solvability)



- Use geometric constraints to describe regularities
- Add regularities in order of a priority to a constraint system
- Only accept regularity if constraint system remains solvable
- Priority is based on
- how common the regularity is
- *"desirability"* of regularity
 - error of regularity in original model



Compute solution of constraint system

- Numerical optimiser
- Decomposition/recombination solver
- *Rebuild model* from solution and topology of original model
- Align model with coordinate axes, fix potential topological defects,

Beautification Examples



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Problems of This Approach

Can improve simple to medium complexity models

- Independent, major regularities relating to most of the faces (global symmetries, orthogonal systems)
- Desirable regularities with high accuracy

Problems in selecting regularities:

- Individual regularities rather than combinations
- Many dependent, ambiguous regularities for complex models

For complex models selected regularities are consistent w/r to solvability, but not w/r to design intent

Hierarchical Decomposition

Regularity detection for complex models

Often complex models can be partitioned into interesting sub-parts (feature-based modelling)

Hierarchical beautification

- Partition model hierarchically into suitable sub-parts
 - E.g. determine symmetry breaks and take model apart such that sub-parts are more symmetric
- Beautify sub-parts separately and re-combine subparts
 - Requires suitable relations between sub-parts (rotations, translations, etc. to specify relative positions and symmetries)

Hierarchical Decomposition



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Symmetries

What is a shape regularity of an object?
Use symmetries of various shape properties
Symmetries as invariants [Felix Klein's Erlanger programme]

- A symmetry of an object is an operation which does not change it (or certain aspects of it)
 - E.g. rotate a square about its centre by 90°, ...

Symmetries as *generators* [M. Leyton, generative geometry]

- A symmetry of an object is an operation which generates the whole object from sub-parts
 - E.g. create a square by rotating an edge, ...

Must detect *approximate* symmetries!

Regularities in Hier. Decomp.

- **Decompose** objects into small sub-parts
- Detect regularities in sequence
- Congruent sub-parts
- Symmetries in each set of congruent sub-parts
- Symmetric arrangements of congruent sub-parts
- Merge compatible symmetries
- Use approximate symmetries
 - Careful consideration of different tolerance levels
 - Exact conditions on when a approximate symmetry is present unambiguously

Regularities in Hier. Decomp.



Hacking?

Yes: legal situation not always clear

- Reverse engineering may circumvent copyright mechanisms
 - (Digital Millennium Copyright Act, etc...)
- Patents limit use of reverse engineering results
- There are some legal exceptions referring specifically to reverse engineering

Hacking?

But: perfectly legal applications exist

- Often companies have to recover concepts developed by them
- Engineering parts: plans got lost, never existed in digital form, need for replacement parts, ...
- Software: cleanup legacy systems, determine how to inter-operate with existing software, ...

Conclusion

Reverse engineering

- Interesting applications directly relevant to industry problems
- Involves many core issues
- Reverse perspective provides new insights in process
- Design intent essential for working on *high abstraction levels*
- Symmetry is a very useful concept, but must use *approximate symmetries*
- Talk to me if you are interested in student projects on reverse engineering, CAD, geometry, graphics, simulations, physics...

Some Resources

- http://www.langbein.org/research/did, http://www.langbein.org/research/BoRG
- http://www.ipab.inf.ed.ac.uk/mvu/
- http://www.sztaki.hu/gml/
- T. Várady, R. R. Martin, J. Cox. Reverse Engineering of Geometric Models—an Introduction, Computer-Aided Design, 29(4):255–268, 1997.
- Some CAD applications with design intent features:
 - UGS PLM and Solid Edge: http://www.ugs.com/
 - Solid Works: http://www.solidworks.com/